

直立式橡膠射出成型機 (附矽膠擠料筒) VERTICAL TYPE RUBBER INJECTION MOLDING MACHINE (WITH SILICONE STUFFER)

系統選擇

- 熱膠道
- 冷膠道

特點

- 注射頭不燒焦，冷卻效果良好。
- 注射頭與模具定位準確，不溢膠（射出量精準）。
- 本機配有多層脫模裝置供選購。

System

- HOT RUNNER SYSTEM
- COLD RUNNER SYSTEM

Feature

- The rubber at the injection head is uncured with good cooling control system.
- The injection head and mold are accurate located. Injection volume is very precisely controlled.
- The machine is equipped with an optional automatic mold opening system.



(附矽膠擠料筒)
(WITH SILICONE STUFFER)

型號

Model INJ — [] / [] — [] RT—FILO
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 ton c.c mold opening system
 噸數 開模系統

機械規格 MACHINE SPECIFICATION

噸數(鎖模力) TON (CLAMPING FORCE) (噸/TON)	100		200		250		350		500	
射出量 INJECTION VOLUME (CC)	500	1000	1000	1500	2000	2500	2500	3000	3000	4000
盤面 HEATING PLATEN SIZE (mm)	405x430		550x550		650x650		700x700		850x850	
射出壓力 INJECTION PRESSURE (kg/cm ²)	1900		1900		1900		1900		1900	
射出溫度 INJECTION TEMP. CONTROL (組/SET)	2		2		2		2		2	
馬達 MOTOR	10HPx6P		15HPx6P		15HPx6P		20HPx6P		20HPx6P	
離距 DAYLIGHT (mm)	350-450		400-550		400-550		400-550		400-550	
行程 STROKE OF MAIN RAM (mm)	350		450		450		450		450	
螺桿直徑 SCREW DIAMETER (mm)	φ40		φ40		φ40		φ50		φ50	
螺料筒直徑 BARREL DIAMETER (mm)	φ70		φ80		φ80		φ100		φ110	
螺桿長度/直徑 (SCREW LENGTH/ DIAMETER : L/D)	15 : 1		15 : 1		15 : 1		15 : 1		15 : 1	

先進後射出系統示意圖 FILO INJECTION SYSTEM

